



VariCool™

Desuperheater

PN 40 - 160 / Class 300 - 2500



Experience In Motion

Product description and application range:

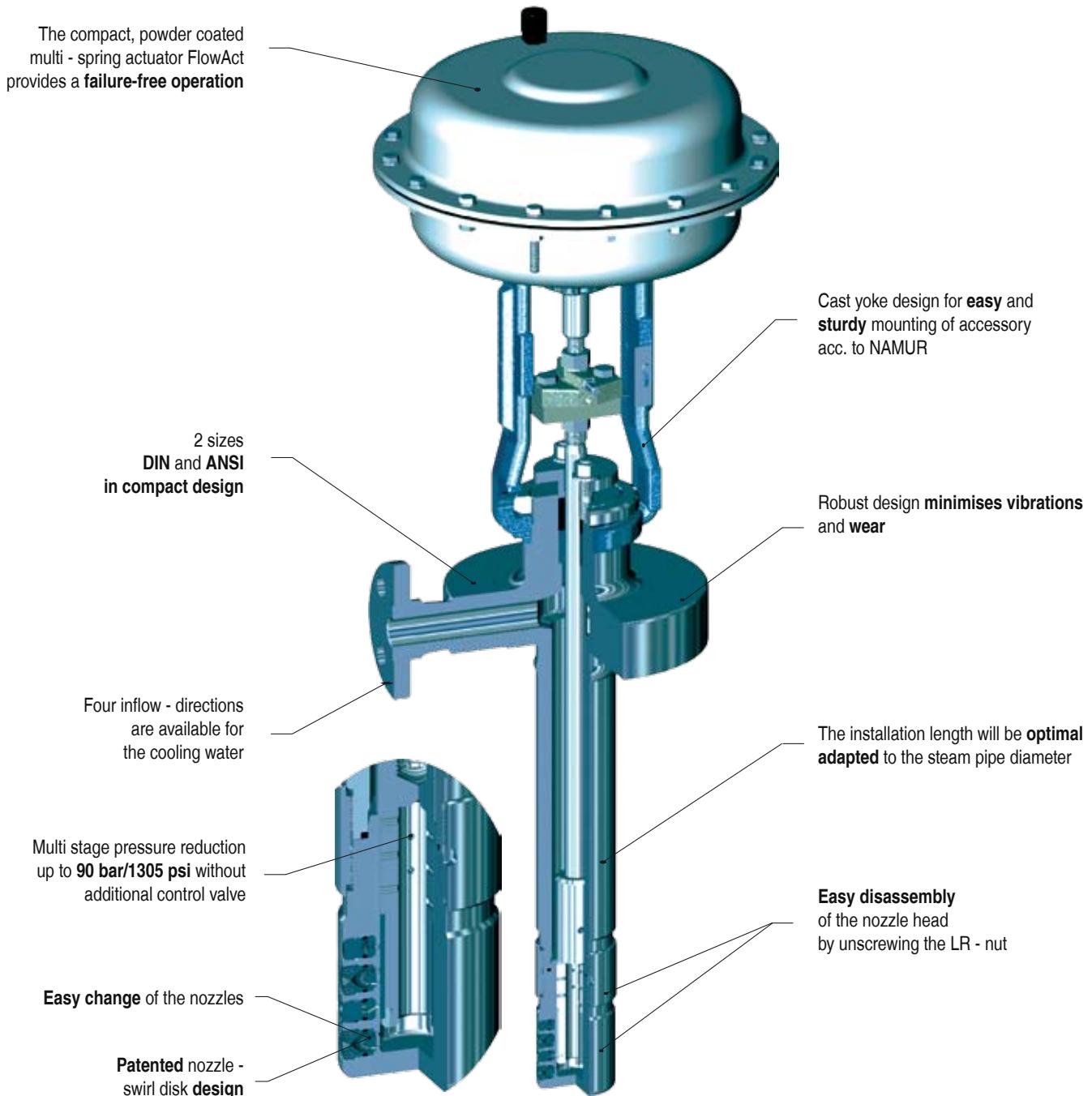
- Injection nozzle control valve for direct steam cooling acc. to the principle of secondary injection.

Advantages of secondary injection: **No thermo shock**

Higher life cycle and reliability in service

Enabled an **ideal design** of the pressure reducing and injection nozzle valve

- The high quality nozzle- swirl disk - piston tube design provides **ultrafine mist atomisation from minimum - up to maximum flow**.
- By the use of the modular design there are up to **14 kvs / cv** - values available per size
- Seatleakage: **Class IV and V** to DIN / IEC 534, part 4 resp. ANSI / FCI 70-2
- The **modular construction system** provides an **easy mounting** of the multi - spring actuator FlowAct, as well as electrical linear and rotary actuators.



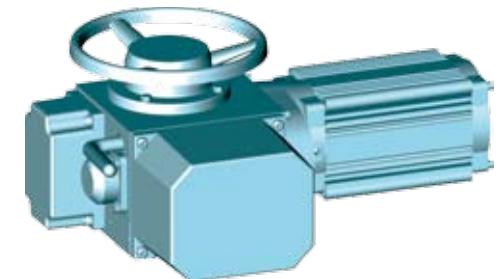
Actuators



Pneumatic
linear Actuator (FlowAct)



Electric
linear Actuator (Haselhofer)



Electric
rotary Actuator (Schiebel)



Linear thrust Unit „light“
for
Electric rotary Actuators



Linear thrust Unit „heavy“
for
Electric rotary Actuators

Injection Nozzle Valve



Within the series the following combinations of valve and actuators for each valve size are possible:

Operation

The patented SCHMIDT - injection nozzle valve is designed for the requirements of the steam temperature control in power and procedural plants. The injection nozzle valves are designed in a modular construction system to fulfill the requirements of low, middle and high operating pressures. The cooling media will be injected directly into the steam as atomized spray, by controlled exchangeable nozzles. The piston tube opens proportional to the nozzle port in conjunction with the stroke. The SCHMIDT - injection nozzle valves are designed for minimal maintenance. The hardened piston tube and nozzles provide a failure - free operation.

DIN Body / Material

Body	Material	Valve Connection		PN	Nominal Size DN (Steam Pipe)									
		Water DN	Steam DN		150	200	250	300	350	400	500	600	700	800
Size A	1.7335	25	80	40 - 160	•	•	•	•	•	•	•	•	•	
	1.4571													
Size B	1.7335	40	100				•	•	•	•	•	•	•	•
	1.4571													

DIN Pressure - Temperature Ratings

Body- Material	PN (bar)	Operating Temperature in °C	-10	50	100	150	200	250	300	350	400	450	500	530
1.4571	40	Max. allowable operating pressure in bar	37	36	34	31	29	28	26	25	24	24	23	23
	63		59	57	53	49	46	43	41	39	38	37	36	35,5
	100		93	91	84	78	73	69	64	62	60	59	58	57
	160		160	160	160	153	144	136	125	121	117	113	112	111
1.7335	40		40	40	40	40	40	39	36	34	32	30	24	14
	63		63	63	63	63	63	62	57	53	50	48	38	22
	100		100	100	100	100	100	98	91	84	80	76	61	35
	160		160	160	160	153	146	138	127	120	116	109	106	57

Cooling Media - Flow Direction

Flange position depending on direction of the steam flow			
Connection flange in steam flow direction	Connection flange, left of steam flow direction	Connection flange, right of steam flow direction	Connection flange against steam flow direction

ANSI Body / Material

Body	Material	Valve Connection		Class	Nominal Size DN (Steam Pipe)											
					150	200	250	300	350	400	500	600	700	800	900	1000
		Water DN	Steam DN		6"	8"	10"	12"	14"	16"	20"	24"	28"	32"	36"	40"
Size A	A 182 F12 A 182 F304	1"	3"	300 - 600	•	•	•	•	•	•	•	•	•	•		
			4"	900 - 1500	•	•	•	•	•	•	•	•	•	•		
			2500	•	•	•	•	•	•	•	•	•	•	•		
Size B	A 182 F12 A 182 F304	1 1/2"	4"	300 - 600			•	•	•	•	•	•	•	•	•	•
			6"	900 - 1500			•	•	•	•	•	•	•	•	•	•
			2500			•	•	•	•	•	•	•	•	•	•	•

ANSI Pressure - Temperature Ratings

Body-Material	Class	Operating Temperature in °C		-10	50	100	150	200	250	300	350	400	450	500	530
		Operating Temperature in °F		14	122	212	302	392	482	572	662	752	842	932	986
A 182 F12 Cl.2	300	Max. allowable operating pressure in bar		52	51.7	51	50	48	46	43	40	36	34	25	16.9
		Max. allowable operating pressure in psi		750	750	746	719	697	670	622	585	529	488	367	244
	600	Max. allowable operating pressure in bar		103	103	103	100	96	92	86	80	73	68	51	33.7
		Max. allowable operating pressure in psi		1500	1500	1493	1443	1389	1340	1243	1165	1063	982	733	489
	900	Max. allowable operating pressure in bar		155	155	154	149	144	139	129	121	110	101	76	50.7
		Max. allowable operating pressure in psi		2250	2250	2239	2163	2086	2010	1865	1750	1592	1470	1097	735
	1500	Max. allowable operating pressure in bar		259	259	257	249	240	231	214	201	183	169	126	84.4
		Max. allowable operating pressure in psi		3750	3750	3732	3606	3476	3349	3108	2915	2655	2452	1829	1224
	2500	Max. allowable operating pressure in bar		431	431	429	414	400	385	357	335	305	282	210	140.6
		Max. allowable operating pressure in psi		6250	6250	6220	6009	5793	5581	5179	4862	4422	4089	3047	2039
A 182 F304	300	Max. allowable operating pressure in bar		50	47.8	41	37	34	32	31	30	29	27	26	23.2
		Max. allowable operating pressure in psi		720	694	593	539	498	470	443	429	415	397	384	337
	600	Max. allowable operating pressure in bar		99	95.6	82	74	69	65	61	59	57	55	53	46.5
		Max. allowable operating pressure in psi		1440	1387	1185	1078	1002	941	890	857	829	792	770	675
	900	Max. allowable operating pressure in bar		149	143.5	123	112	103	97	92	89	86	82	79	70
		Max. allowable operating pressure in psi		2160	2081	1778	1617	1500	1412	1333	1286	1243	1193	1152	1015
	1500	Max. allowable operating pressure in bar		248	239.1	204	186	173	163	153	148	143	137	133	116.6
		Max. allowable operating pressure in psi		3600	3468	2963	2695	2502	2357	2225	2144	2072	1985	1922	1690
	2500	Max. allowable operating pressure in bar		414	398.5	341	310	287	271	256	246	238	228	221	194.2
		Max. allowable operating pressure in psi		6000	5780	4939	4492	4168	3926	3706	3570	3455	3309	3201	2816

Calculation of the kv value (DIN)

The following information is required:

Steam:

Upstream pressure	P_{D1} (bar)
Upstream temperature	t_{D1} (°C)
Downstream temperature	t_{D2} (°C)
Mass flow rate	W_D (kg/h)

Cooling water:

Upstream pressure	P_{W1} (bar)
Upstream temperature	t_{W1} (°C)
Upstream mass flow rate	W_K (kg/h)

General information about the nozzle valve:

Size of the steam pipe	DN
Cooling media flange position	Z, L, R, U

Calculation of the injection water flow rate:

$$W_K = W_D = \frac{h_1 - h_2}{h_2 - h_k}$$

Enthalpy of the superheated steam (t_{D1}, P_{D1})	h_1 (J)
Enthalpy of the cooled steam (t_{D2}, P_{D2})	h_2 (J)
Enthalpy of the cooling water	h_k (J)

Calculation of the kv value:

$$kv = \frac{Q_k}{31,6} \sqrt{\frac{\rho}{\Delta p}} \quad Q_k = 1000 * \frac{W_K}{\rho}$$

Flow rate coefficient	kv (m³/h)
Cooling water density	ρ (kg/dm³)
Differential pressure cooling water/steam	Δp (bar)

Trim Size A

Characteristic: linear

Nozzle Set	Seat Ø (mm)	Stroke (mm)	min. Δp Cooling Media/ Steam	kvs / cv - values depending on Δp - stage							
				A up to 40 bar		B > 40 - 55 bar		C > 55 - 70 bar		D > 70 - 85 bar	
				up to 580 psi		> 580 - 800 psi		> 800 - 1015 psi		> 1015 - 1230 psi	
				kvs	cv	kvs	cv	kvs	cv	kvs	cv
A	35	40	5 bar 75 psi	0,13	0,15						
B				0,17	0,20						
C				0,20	0,23						
D				0,25	0,29	0,21	0,24				
E				0,30	0,35	0,26	0,30	0,24	0,28		
F				0,40	0,46	0,34	0,39	0,32	0,37		
G				0,50	0,58	0,45	0,52	0,42	0,49	0,38	0,44
H				0,67	0,77	0,60	0,69	0,53	0,61	0,48	0,55
J				0,80	0,92	0,71	0,82	0,67	0,77	0,60	0,69
K				1,00	1,16	0,90	1,04	0,85	0,98	0,75	0,87
L				1,18	1,36	1,06	1,23	0,95	1,10	0,85	0,98
M				1,50	1,73	1,40	1,62	1,25	1,45	1,18	1,36
N				1,70	1,97	1,70	1,97	1,50	1,73	1,40	1,62
O				2,00	2,31	2,00	2,31	1,80	2,08	1,70	1,97

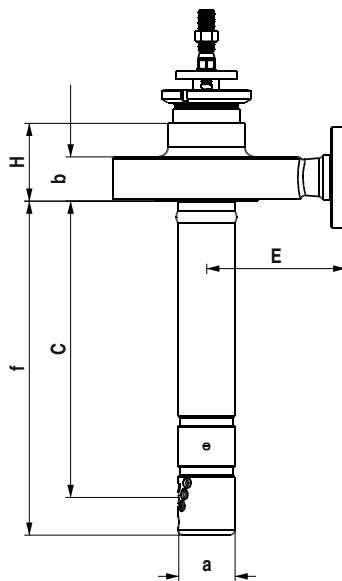
Trim Size B

Characteristic: linear

Nozzle Set	Seat Ø (mm)	Stroke (mm)	min. Δp Cooling Media/ Steam	kvs / cv - values depending on Δp - stage							
				A up to 40 bar		B > 40 - 55 bar		C > 55 - 70 bar		D > 70 - 85 bar	
				up to 580 psi		> 580 - 800 psi		> 800 - 1015 psi		> 1015 - 1230 psi	
				kvs	cv	kvs	cv	kvs	cv	kvs	cv
A	45	80	8 bar 115 psi	2,10	2,43	1,80	2,08	1,60	1,85	1,50	1,73
B				2,60	3,01	2,40	2,77	2,10	2,43	1,90	2,20
C				3,00	3,47	2,80	3,24	2,50	2,89	2,10	2,43
D				4,00	4,62	3,60	4,16	3,40	3,93	3,00	3,47
E				4,80	5,55	4,20	4,86	4,00	4,62	3,60	4,16
F				5,30	6,13	5,30	6,13	4,80	5,55	4,20	4,86
G				6,30	7,28	6,30	7,28	6,00	6,94	5,60	6,47

Dimensions and Weights

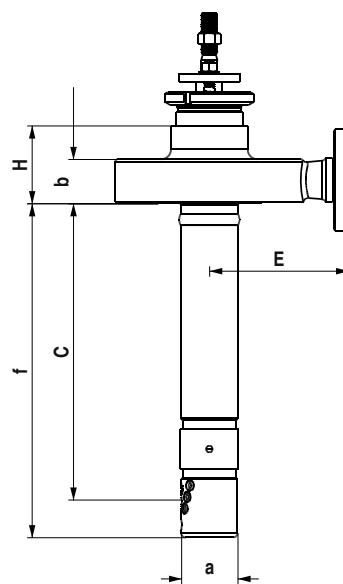
DIN PN 40 - 160



Designation	DN Steam Pipe										
	150	200	250	300	350	400	500	600	700	800	900
Size A	E width across corners mm										
Cooling Media Connection DN 25, PN 160						170					
Steam Connection DN 80, PN 160	C installation depth mm	300		365		465	520				
Stroke 40 mm	f installation length mm	345		410		510	565				
	b flange leaf strength mm			54							
	H overall height mm			95							
	a mm			71							
	≈ weight (kg)	31		33		36	37				
Size B	E width across corners mm										195
Cooling Media Connection DN 40, PN 160	C installation depth mm			350	425	525	630	680			
Steam Connection DN 100, PN 160	f installation length mm			423	498	698	703	753			
Stroke 80 mm	b flange leaf strength mm					69					
	H overall height mm					110					
	a mm					92					
	≈ weight (kg)	mm		57	61	66	71	74			

Dimensions and Weights

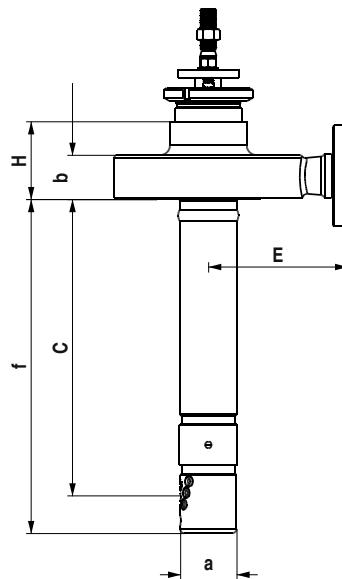
ANSI Class 300 - 600



Designation		DN Steam Pipe											
		150 6"	200 8"	250 10"	300 12"	350 14"	400 16"	500 20"	600 24"	700 28"	800 32"	900 36"	1000 40"
Size A	E width across corners	mm											
		inch											
	C installation depth	mm	300		365		465	520					
		inch	11.8		14.4		18.3	20.5					
	f installation length	mm	345		410		510	565					
		inch	13.6		16.1		20.1	22.2					
	b flange leaf strength	mm				54							
		inch				2.1							
	H overall height	mm				95							
		inch				3.7							
Stroke 40 mm	a	mm				71							
		inch				2.8							
	≈ weight	kg	31		33		36	37					
		lbs	68.3		1.3		1.4	1.5					
		kg				194							
Size B	E width across corners	mm											
		inch											
	C installation depth	mm			350		425	525	630	680			
		inch			13.8		16.7	20.7	24.8	26.8			
	f installation length	mm			423		498	698	703	753			
		inch			16.7		19.6	27.5	27.7	29.6			
	b flange leaf strength	mm				69							
		inch				2.7							
	H overall height	mm				110							
		inch				4.3							
Stroke 80 mm	a	mm				92							
		inch				3.6							
	≈ weight	kg			57		61	66	71	74			
		lbs			125.7		2.4	2.6	2.8	2.9			

Dimensions and Weights

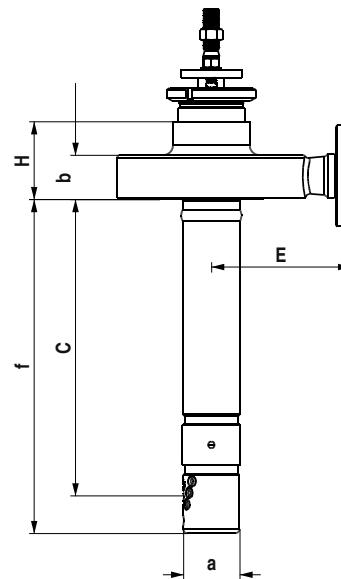
ANSI Class 900



Designation		DN Steam Pipe																		
		150 6"	200 8"	250 10"	300 12"	350 14"	400 16"	500 20"	600 24"	700 28"	800 32"	900 36"	1000 40"							
Cooling Media Connection 1" Class 900	E width across corners	mm mm	222,3																	
		inch inch	8.8																	
	C installation depth	mm mm	316,6		376,6		478,6		555,2											
		inch inch	12.5		14.8		18.8		21.9											
	f installation length	mm mm	361		421		523		599											
		inch inch	14.2		16.6		20.6		23.6											
Steam Connection 4" Class 900	b flange leaf strength	mm mm	82,6																	
		inch inch	3,3																	
	H overall height	mm mm	124																	
		inch inch	4.9																	
	a	mm mm	84																	
		inch inch	3,3																	
Stroke 40 mm	≈ weight	kg lbs	57,5		59,5		63,5		67,5											
			2,3		2,3		2,5		2,7											
	Size B	E width across corners	mm mm	285,8																
			inch inch	11,3																
		C installation depth	mm mm	408,2		484,2		606,2		686,2		736,2								
			inch inch	16,1		19,1		23,9		27		29								
		f installation length	mm mm	481		557		679		759		809								
			inch inch	18,9		21,9		26,7		29,9		31,9								
Steam Connection 6" Class 900	b flange leaf strength	mm mm	95,3																	
		inch inch	3,8																	
	H overall height	mm mm	124																	
		inch inch	4,9																	
	a	mm mm	114																	
		inch inch	4,5																	
Stroke 80 mm	≈ weight	kg lbs	115		118		123		126		128									
			4,5		4,6		4,8		5		5									

Dimensions and Weights

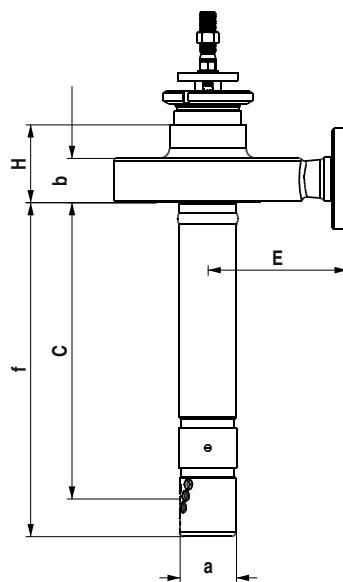
ANSI Class 1500



Designation		DN Steam Pipe																	
		150 6"	200 8"	250 10"	300 12"	350 14"	400 16"	500 20"	600 24"	700 28"	800 32"	900 36"	1000 40"						
Size A	E width across corners	mm	235																
		inch	9.3																
	C installation depth	mm	316,6		376,6		478,6		555,2										
		inch	12.5		14.8		18.8		21.9										
	f installation length	mm	361		421		523		599										
		inch	14.2		16.6		20.6		23.6										
Cooling Media Connection 1" Class 1500	b flange leaf strength	mm	82,6																
		inch	3.3																
	H overall height	mm	124																
		inch	4.9																
	a	mm	84																
		inch	3.3																
Steam Connection 4" Class 1500	~ weight	kg	62		64		68		72										
		lbs	2.4		2.5		2.7		2.8										
	Size B	E width across corners	mm	285,8															
		inch	11.3																
Cooling Media Connection 1 1/2" Class 1500	C installation depth	mm	408,2		484,2		606,2		686,2		736,2								
		inch	16.1		19.1		23.9		27		29								
	f installation length	mm	481		557		679		759		809								
		inch	18.9		21.9		26.7		29.9		31.9								
	b flange leaf strength	mm	95,3																
		inch	3.8																
Steam Connection 6" Class 1500	H overall height	mm	124																
		inch	4.9																
	a	mm	114																
		inch	4.5																
	~ weight	kg	115		118		123		126		128								
		lbs	4.5		4.6		4.8		5		5								
Stroke 40 mm																			
Stroke 80 mm																			

Dimensions and Weights

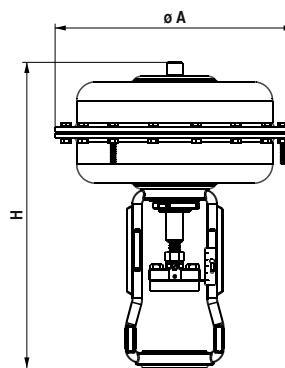
ANSI Class 2500



Designation		DN Steam Pipe																		
		150 6"	200 8"	250 10"	300 12"	350 14"	400 16"	500 20"	600 24"	700 28"	800 32"	900 36"	1000 40"							
Size A	E width across corners	mm inch	333,4																	
	C installation depth	mm inch	13.1																	
	f installation length	mm inch	493,2		543,2		643,2		713,2											
	b flange leaf strength	mm inch	19.4		21.4		25.3		28.1											
	H overall height	mm inch	541,6		591,6		691,6		761,6											
	a	mm inch	21.3		23.3		27.2		30											
	~ weight	kg lbs	136,4		5.4		151,4		6											
Size B	E width across corners	mm inch	355,8																	
	C installation depth	mm inch	14																	
	f installation length	mm inch	509,9		585,9		707,9		787,9		837,9									
	b flange leaf strength	mm inch	20.1		23.1		27.9		31		33									
	H overall height	mm inch	582,6		659,6		780,6		860,6		910,6									
	a	mm inch	22.9		26		30.7		33.9		35.9									
	~ weight	kg lbs	136,4		5.4		151,4		6											

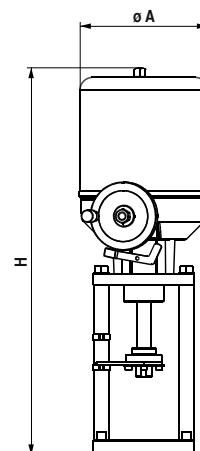
Pneumatic linear Actuator - FlowAct

Designation	Area (cm ²)	500	700	1500
max. Positioning Force kN		7,5	10,5	22,5
max. Positioning Force lbs		1685	2360	5060
Stroke mm		40	40 / 80	
Stroke inch		1.6	1.6 / 3.1	
ø A	mm	352	405	510
	inch	13.9	15.9	20.1
≈ H	mm	436	547	955
	inch	17.2	21.5	37.6
≈ Weight	kg	31	40	82
	lbs	68.3	88.2	180.8



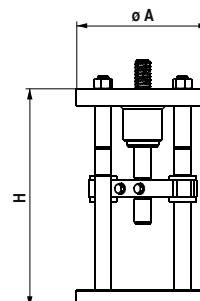
Electric linear Actuator - Haselhofer

Designation	Actuator	ED 4,5	ED 8	ED 12	ED 20
max. Positioning Force kN		4,5	8	12	20
max. Positioning Force lbs		1010	1800	2700	4500
Stroke mm		40		40 / 80	
Stroke inch		1.6		1.6 / 3.1	
ø A	mm	145	184	184	216
	inch	5.7	7.2	7.2	8.5
≈ H	mm	535	570	570	660
	inch	21.1	22.4	22.4	26.0
≈ Weight	kg	7,5	13	13	19
	lbs	16.5	28.7	28.7	41.9



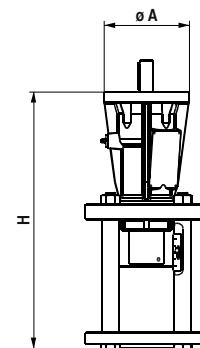
Linear Unit „light“

Designation	Linear Unit	LD 20
max. Positioning Force kN		27,7
max. Positioning Force lbs		6230
Stroke mm		40 / 80
Stroke inch		1.6 / 3.1
ø A	mm	196
	inch	7.7
≈ H	mm	407
	inch	16.0
≈ Weight	kg	20
	lbs	44.1



Linear Unit „heavy“

Designation	Linear Unit	SD 35	SD 36
max. Positioning Force kN		35	35
max. Positioning Force lbs		7870	7870
Stroke mm		40	80
Stroke inch		1.6	3.1
ø A	mm	125	175
	inch	4.9	6.9
≈ H	mm	380	590
	inch	15.0	23.2
≈ Weight	kg	20	40
	lbs	44.1	88.2



Operating Mode

The *VariCool* desuperheater integrates the precision of a control valve into a desuperheater to attain maximum rangeability, responsiveness and control.

The multi-stage design of the piston tube allows the *VariCool* to manage a wide spectrum of differential pressures as it directly injects atomized cooling liquid to cool process steam.

Temperature reduction occurs as the atomized cooling liquid rapidly vaporizes into the process steam.

The patented perforated flow-to-close plug and the patented nozzle design maintain accurate control of varying process conditions through precise throttling of the cooling liquid control valve in response to feedback from a controller and downstream temperature sensor.

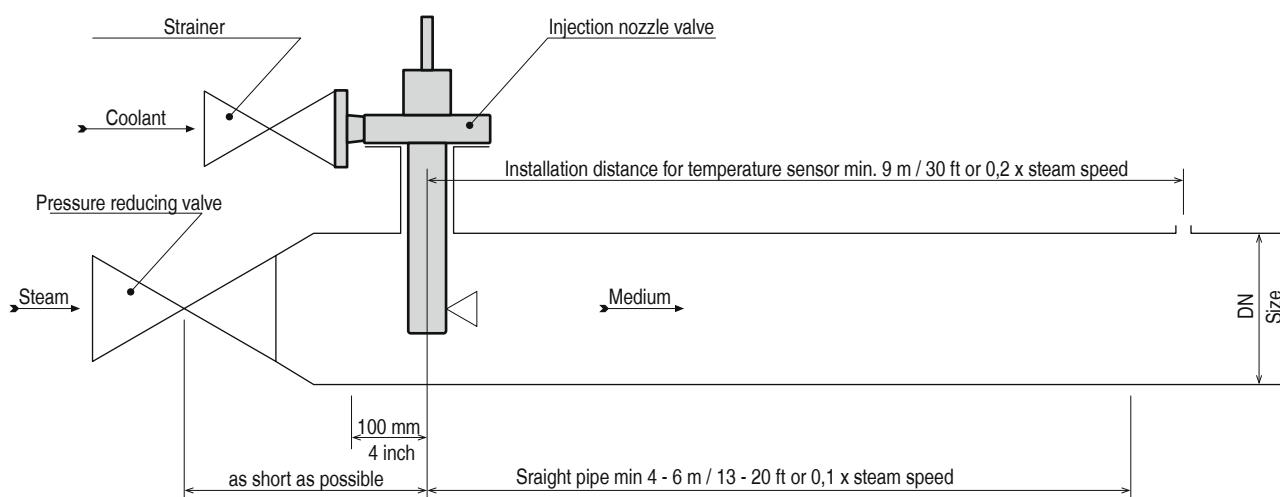
Physical Requirements

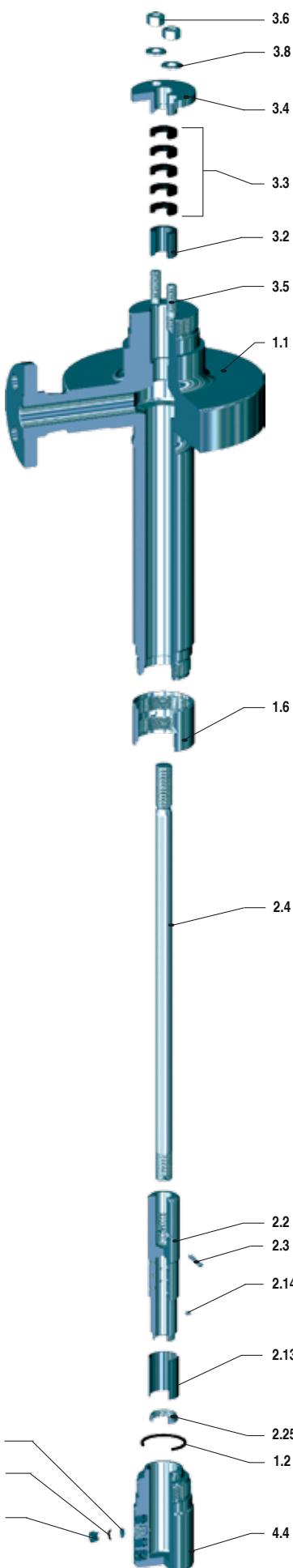
- For an optimal operation, the steam speed should be 10 to 100 m/s / 30 to 300 ft/s
- To avoid condensate the set temperature should be 5 to 10 °C / 41 to 50 °F above the saturated steam temperature.
- Max. operating temperature 530 °C / 986 °F
- Recommended cooling media temperature 120 °C / 248 °F
- Cooling media pressure 5 to 10 bar / 76 to 145 psi (see nozzle table) up to max. 90 bar / 1300 psi above steam pressure.
- We recommend the installation of a strainer into the cooling media pipe (mesh size 0,1mm / 0.004 inch)
- Minimum steam pipe diameter 150 mm / 6 inch
- Recommended straight pipe after injection nozzle valve: 0,1 x steam speed min. 4 to 6 m / 13 to 20 ft
- The distance of the temperature sensor should be 0,2 x steam speed or min. 9 m / 30 ft
- The position of the temperature sensor is important for the measuring quality

Pay attention to the mounting instruction of the sensor supplier

VariCool Advantages

- The injection with controlled nozzles ensures an optimal differential pressure for the cooling media.
- The ultrafine atomization provides a quick and complete vaporisation of the cooling water
- No thermo shock pipe and no separate cooling water control valve necessary by using a *VariCool* - injection nozzle valve
- High rangeability of 1:40
- Differential pressure of the cooling media up to 90 bar / 1305 psi (multi - stage pressure reduction)



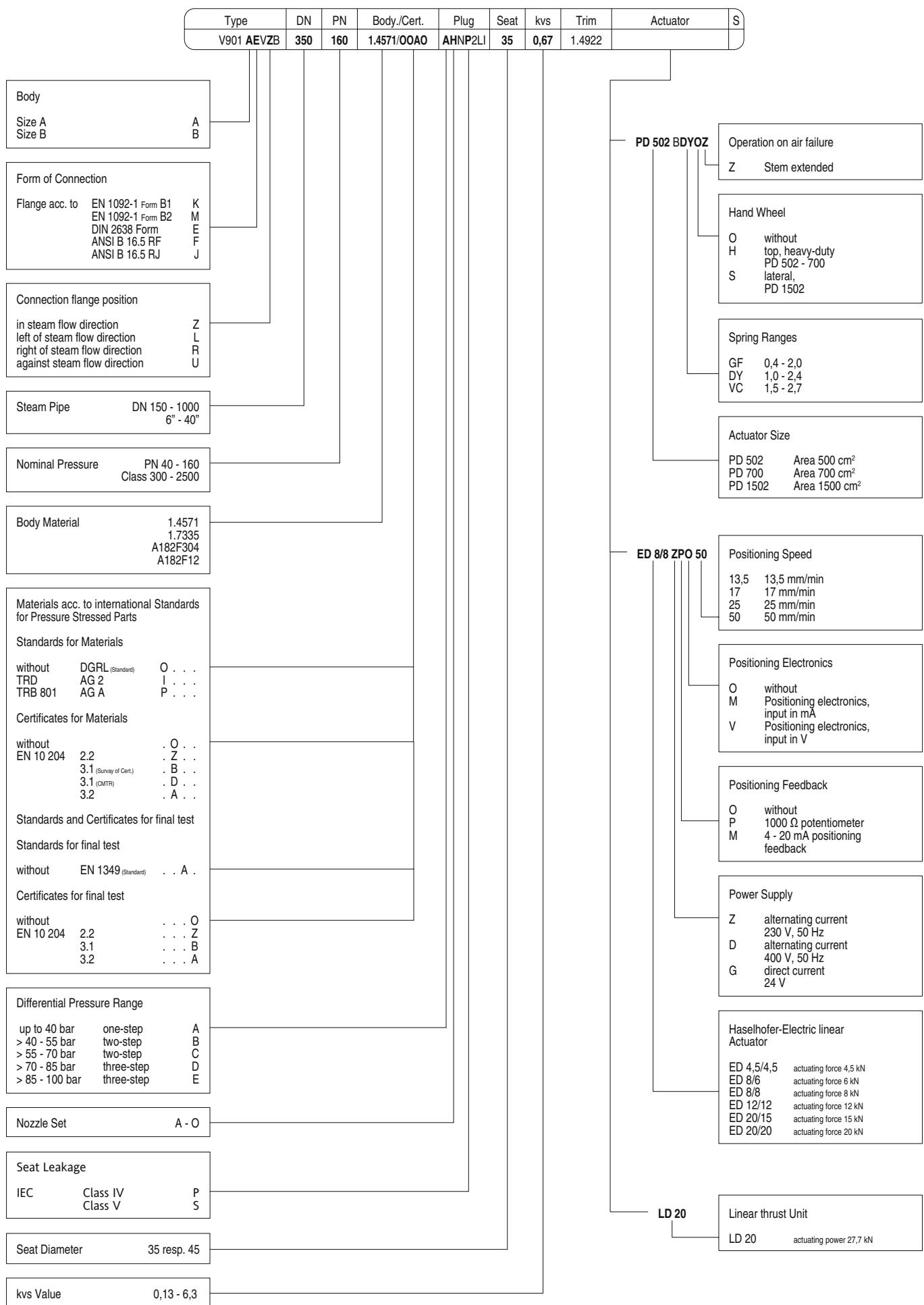


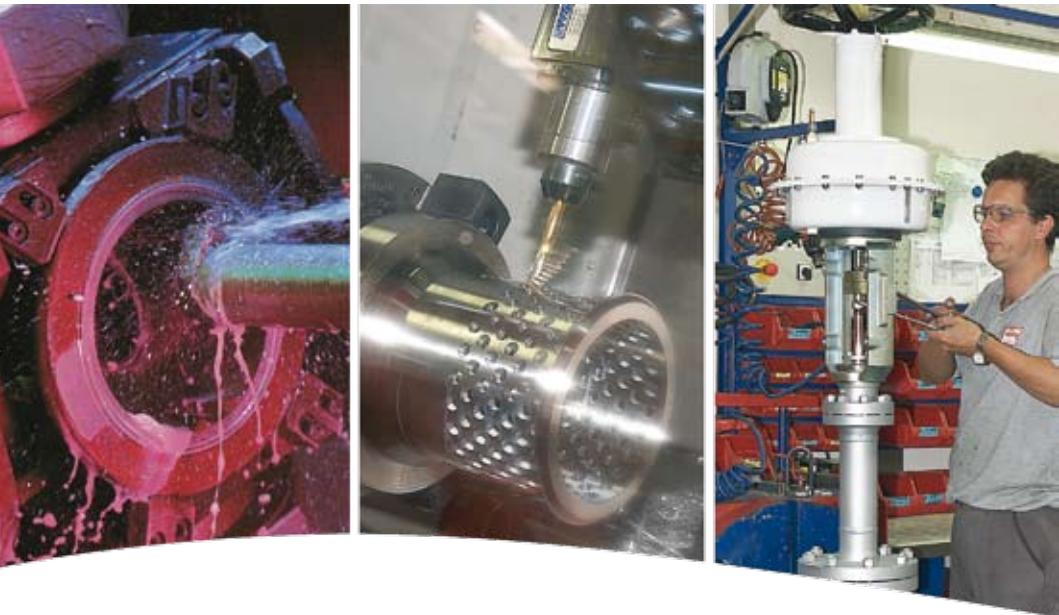
Designation	Part	Materials				Spare Parts
		DIN	ANSI	A182 F12	A182 F304	
Body	1.1	1.7335	1.4571	A182 F12 Cl.2	A182 F304	
Spiral Woud Gasket	1.2	R901/B	R901/B	R901/B	R901/B	D
LR Nut	1.6	1.4922	1.4922	1.4922	1.4922	
Plug	2.2	1.4922	1.4922	1.4922	1.4922	K
Spring Pin	2.3	A2	A2	A2	A2	K
Stem	2.4	1.4922	1.4922	1.4922	1.4922	K
Piston Tube	2.13	1.4122	1.4122	1.4122	1.4122	K
Fuse Pin	2.14	1.4122	1.4122	1.4122	1.4122	K
Spring Nut	2.25	1.4922	1.4922	1.4922	1.4922	K
Guid Bush	3.2	1.4122	1.4122	1.4122	1.4122	
Packing	3.3	Pure Grafite	Pure Grafite	Pure Grafite	Pure Grafite	D
Stuffing Box	3.4	1.4571	1.4571	1.4571	1.4571	
Stud Bolt	3.5	A2 - 70	A2 - 70	A193 B8M2	A193 B8M2	
Hex Nut	3.6	A2 - 70	A2 - 70	A194 8M	A194 8M	
Washer	3.8	A2	A2	A2	A2	
Nozzle Body	4.4	1.4922	1.4922	1.4922	1.4922	
Nozzle	4.5	1.4122	1.4122	1.4122	1.4122	S
Swirl Disk	4.6	1.4122	1.4122	1.4122	1.4122	S
Profile Ring	4.7	R901/B	R901/B	R901/B	R901/B	S

K Plug, Stem, Piston Tube

S Nozzle Set

D Gasket Set





SAENBRV901-00 05.07

Your contact:

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TM indicates a trade mark of Flowserve.

Information given in this product specification sheet is made in good faith and based upon specific testing but does not, however, constitute a guarantee.

Modifications without notice in line with technical progress.

PSS 108296 05/07 V901 en

Experience In Motion